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Raceway-based production of microalgae for possible use in making biodiesel

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Abstract

Oils from microalgae are of interest as a potential feedstock for producing renewable transport fuels including gasoline, diesel, biodiesel and jet fuel. For producing feedstock oils, an alga must be capable of being grown easily in readily available seawater and have a high productivity of biomass and oil. This study explored the biomass and lipid production potential of the microalga Chlorella vulgaris in seawater media, as a potential producer of feedstock oils. The alga was grown photoautotrophically under various conditions in ~2 L Duran bottles and a pilot scale (~138 L) raceway system. Initially, eight species of microalgae of different classes were assessed under nutrient sufficient growth conditions for the production of biomass and lipids in ~2 L Duran bottles. Two of the promising species (C. vulgaris and Nannochloropsis salina) were then further evaluated extensively under various conditions (i.e. salinity stress, different levels of nitrogen in growth media, continuous light and light-dark cycling). Based on these assessments C. vulgaris stood out as the best alga for further detailed study. C. vulgaris was evaluated for biomass production and lipid production. The consumption rates of major nutrients (N and P) were quantified. Biomass was characterized for elemental composition and energy content at the end of the growth cycle. A maximum lipid productivity of \sim 31 mg L⁻¹ d⁻¹ was attained in Duran bottle batch culture under nitrogen starvation in continuous light with a lipid content in the biomass of ~66% (dry weight). This appears to be the highest lipid content reported for C. vulgaris grown in seawater and demonstrates an excellent ability of this alga to accumulate high levels of oil. Under a 12:12 h light-dark cycle, the lipid content and productivity in Duran bottle batch culture were decreased by 13% and 41%, respectively, relative to the case for continuous illumination. Energy content of the biomass produced in Duran bottle batch culture exceeded 30 kJ g⁻¹ both in continuous light and the 12: 12 h light-dark cycle.

Batch and continuous culture kinetics of *C. vulgaris* in the raceway system were assessed. The alga was subjected to various light regimes and nitrogen starvation conditions. Although the N starvation enhanced the lipid accumulation by 42% relative to nutrient sufficient growth in batch culture, the highest biomass and oil productivities were attained under nutrient sufficient conditions in continuous mode of cultivation. Under nutrient sufficiency in continuous culture with a constant illumination of 91 μ mol·m⁻²s⁻¹, the productivities of biomass and lipid in the raceway were >61 mg L⁻¹ d⁻¹ and >8 mg L⁻¹ d⁻¹, respectively.

This work represents the first detailed study of *C. vulgaris* in a raceway pond in full strength seawater media. Previous studies of this alga were almost always carried out in freshwater media.

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Abbreviations

A Surface area for light absorption

Acetyl-CoA Acetyl coenzyme A

ADP Adenosine diphosphate

ATP Adenosine triphosphate

 A_{xxx} Spectrophotometric absorbance at xxx nm

BG11 A medium formulation for growing cyanobacteria/microalgae

CCALA Culture Collection of Autotrophic Organisms, Czech Republic

CCAP Culture Collection of Algae and Protozoa, Argyll, United Kingdom

Dilution rate

DCW Biomass dry cell weight

DF Dilution factor

DHA Docosahexaenoic acid

DNA Deoxyribonucleic acid

EPA Eicosapentaenoic acid

F Feed flow rate

FAME Fatty acid methyl esters

F/2-Si A medium formulation for growing diatoms

GC Gas chromatography

G3P Glyceraldehyde-3-phosphate

HRAP High Rate Algal Ponds

I Irradiance

ICP-MS Inductively coupled plasma mass spectrometry

ICP-OES Inductively coupled plasma optical emission spectrometry

 I_L Local irradiance at any depth L from the surface

ISO International Organization for Standardization

L Depth from the surface

LED Light emitting diode

MBL A medium formulation for growing cyanobacteria/microalgae

NA Not available

NADPH Reduced form of nicotinamide adenine dinucleotide phosphate

ND Not determined

 N_f Final nitrate concentration

NCMA Provasoli-Guillard National Center of Marine algae and Microbiota,

Maine, USA

 N_i Initial nitrate concentration

NIWA National Institute of Water and Atmospheric Research Ltd, New Zealand

 N_1 Nitrate concentration at time t_1

N11 A medium formulation for growing cyanobacteria/microalgae

 N_2 Nitrate concentration at time t_2

PAR Photosynthetically active radiation (light in the wavelength range of 400-

700 nm)

*P*_b Biomass productivity

PBR Photobioreactor

 P_f Final phosphate concentration

PFD Photon-flux density

 P_i Initial phosphate concentration

 P_l Lipid productivity

ppt Part per thousand

PUFA Polyunsaturated fatty acid

 P_1 Phosphate concentration at time t_1

xxiv

 P_2 Phosphate concentration at time t_2

 q_N Average biomass specific nitrate consumption rate

 q_P Average biomass specific phosphate consumption rate

RNA Ribonucleic acid

rpm Revolutions per minute

RTD Resistance temperature device

RuBP Ribulose-1,5-bisphosphate

S Surface area

t Duration time of a batch (i.e. the time required to attain the biomass

concentration X_f

TAG Triacylglycerols

UTEX The Culture Collection of Algae of University of Texas, Austin, USA

V Volume

V Volume in the culture vessel

v/v Volume by volume

w Weight fraction of the lipids in the biomass

w/w Weight by weight

 w_s Steady state weight fraction of the lipids in the biomass

x x-Variable

X Biomass concentration at any time *t*

X_i Initial biomass concentration

 X_f Final biomass concentration

 X_s Steady state biomass concentration

 X_1 Biomass concentration at time t_1

 X_2 Biomass concentration at time t_2

y y-Variable

 Y_N , $Y_{X/N}$ Biomass yield coefficient on nitrate

 Y_P , $Y_{X/P}$ Biomass yield coefficient on phosphate

 $Y_{X/L}$ Biomass yield coefficient on light

Greek symbols

 μ Specific growth rate